

V10™ MASTER LINK W/SMALL SUB-LINKS

V10™ Oblong Master Links with Small Sub-Links are approved for overhead lifting. Ideal for use with lifting chain, wire rope, nylon and other sling applications in sizes ranging from 1/2" (13mm) to 2-1/4" (60mm) in diameter. This product ensures the desired lifting angles for the proper placement of your load. V10™ Oblong Master Links and Small Sub-Assemblies meet or exceed OSHA, Government, NACM, and ASTM specs. All V10™ products are accompanied with a product test certificate.



V10™ MASTER LINK W/SMALL SUB-LINKS

GRADE

- 100

FINISH

- Blue Powder Coat Finish

STANDARDS

- Safety factor 4:1
- Meets or exceeds ASTM A952, NACM, & OSHA 910 Standards
- Fatigue Tested at 1.5 times the WLL for 20,000 cycles
- Proof Tested at twice the WLL

ATTACHMENT

- Small Sub-Assemblies

HEAT TREATMENT

- Quenched and tempered before proof testing

ORIGIN

- Made in Italy

LINK TYPE

- Master Link with Small Sub-Links

APPLICATION

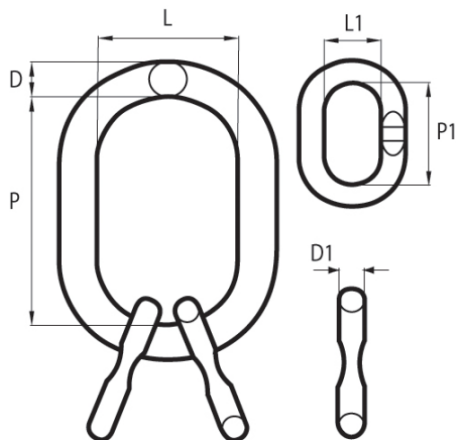
- Overhead Lifting
- For use with lifting chain, rope, nylon, and other sling applications

MATERIAL

- Premium Fine Grain Alloy Steel

V10™ MASTER LINK W/SMALL SUB-LINKS

DIAGRAM DRAWINGS



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PRODUCTS SPECIFICATIONS

Product	Manufacturer Part No.	Trade Size (in.)	Trade Size mm	Dim D (in.)	Dim L (in.)	Dim P (in.)	Dim D1 (in.)	Dim L1 (in.)	Dim P1	Lbs. Per Ea.	Working Load Limit for Triple Quad Leg @ 60°
8452110	XDAK18	3/4	19	0.748	2.953	5.315	0.512	1.496	2.362	3	11200
8452210	XDAK22	7/8	22	0.906	3.543	6.299	0.63	1.339	2.756	5.3	14800
8452310	XDAK26	1	26	1.063	3.937	7.087	0.748	1.575	3.346	8.4	22900
8452410	XDAK32	1-1/4	32	1.299	4.331	7.874	0.906	1.969	4.528	14.5	39000
8452510	XDAK36	1-1/2	38	1.496	5.906	10.827	1.063	2.559	5.512	25.3	58700
8452610	XDAK5132	2	50	1.969	7.48	13.78	1.299	2.756	5.906	50.7	91700
8452710	XDAK5136	2-1/4	56	2.205	9.843	13.78	1.417	2.953	6.693	68.4	110900