

# V10™ OBLONG MASTER LINKS

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V10™ Oblong Master Links are a vital core component of any chain sling. Optimally designed for use with crane hooks, The V10™ Oblong Master Link is available in sizes ranging from 1/2" (13mm) to 2-1/4" (60mm) in diameter, for both welded and mechanical slings. This versatile, forged, and welded link allows for overhead lifting applications and is engineered to meet or exceed OSHA, Government, NACM, and ASTM specs. All V10™ products are accompanied with a product test certificate.

Each forged master link is marked with a traceability and heat code, A10 designation 100, manufacturer's mark, and angle indicators at 45 degrees from vertical.



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## GRADE

- 100

## FINISH

- Blue Powder Coat Finish

## STANDARDS

- Meets or exceeds ASTM A952, NACM, & OSHA 910 Standards
- Safety factor 4:1
- Fatigue Tested at 1.5 times the WLL for 20,000 cycles
- Proof Tested at twice the WLL

## HEAT TREATMENT

- Quenched and tempered before proof testing

## ORIGIN

- Made in Italy

## LINK TYPE

- Master Link

## APPLICATION

- For overhead lifting
- Suited for use with wire rope, chain, and slings

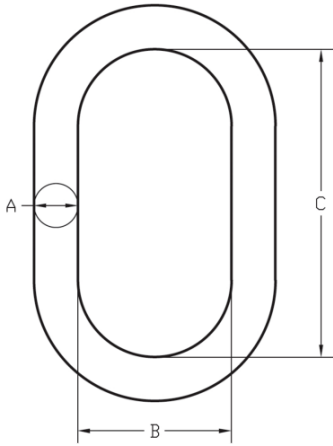
## MATERIAL

- Premium Fine Grain Alloy Steel

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## DIAGRAM DRAWINGS



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## PRODUCTS SPECIFICATIONS

Product	Manufacturer Part No.	Trade Size (in.)	Trade Size mm	Dim A (in.)	Dim B (in.)	Dim C (in.)	Lbs. Per Ea.	WLL 2 Leg Chain Sling @ 60°
8451000	XDA13	1/2	13	0.513	2.362	4.331	0.8	4700
8451100	XDA16	5/8	16	0.63	2.362	4.331	1.2	7400
8451200	XDA18	3/4	18	0.748	2.953	5.315	2	9900
8451300	XDA22	7/8	22	0.866	3.543	6.229	3.3	15200
8451400	XDA26	1	26	1.063	3.937	7.087	5.5	26000
8451500	XDA32	1-1/4	32	1.299	4.331	7.874	9.3	39100
8451600	XDA36	1-1/2	38	1.496	5.906	10.827	16.5	61100
8451700	XDA45	1-3/4	45	1.772	7.087	13.386	28.3	74000
8451800	XDA51	2	50	1.969	7.48	13.78	36.4	103400
8451900	XDA57	2-1/4	60	2.362	7.874	15.748	59.5	156600