

# V10™ MASTER LINK W/LARGE SUB-LINKS

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V10™ Master Links with Large Sub-Links are approved for overhead lifting. Ideal for use with lifting chain, wire rope, nylon and other sling applications in sizes ranging from 1/2" (13mm) to 2-1/4" (60mm) in diameter. This product ensures the desired lifting angles for the proper placement of your load. V10™ Oblong Master Links and Large Sub-Assemblies meet or exceed OSHA, Government, NACM, and ASTM specs. All V10™ products are accompanied with a product test certificate.



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## GRADE

- 100

## FINISH

- Blue Powder Coat Finish

## STANDARDS

- Safety factor 4:1
- Meets or exceeds ASTM A952, NACM, & OSHA 910 Standards
- Fatigue Tested at 1.5 times the WLL for 20,000 cycles
- Proof Tested at twice the WLL

## ATTACHMENT

- Sub-Assemblies

## HEAT TREATMENT

- Quenched and tempered before proof testing

## ORIGIN

- Made in Italy

## LINK TYPE

- Master Link with Large Sub-links

## APPLICATION

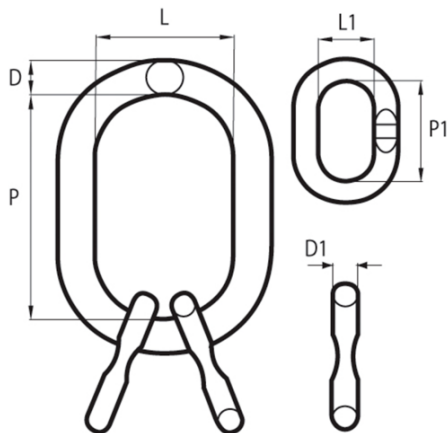
- Overhead Lifting
- For use with lifting chain, rope, nylon and other sling applications

## MATERIAL

- Premium Fine Grain Alloy Steel

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## DIAGRAM DRAWINGS



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## PRODUCTS SPECIFICATIONS

Product	Manufacturer Part No.	Trade Size (in.)	Trade Size mm	Dim D (in.)	Dim L (in.)	Dim P (in.)	Dim D1 (in.)	Dim L1 (in.)	Dim P1	Lbs. Per Ea.	Working Load Limit for Triple Quad Leg @ 60°
8452100	XUSAK2014	3/4	19	0.748	2.953	5.315	0.591	2.756	4.724	4.3	11200
8452200	XUSAK2316	7/8	22	0.906	3.543	6.299	0.669	3.15	5.512	6.9	14800
8452300	XUSAK2720	1	26	1.063	3.937	7.087	0.787	3.74	6.299	10.9	22900
8452400	XUSAK3327	1-1/4	32	1.299	4.331	7.874	1.063	4.331	7.48	21	39000
8452500	XUSAK4033	1-1/2	38	1.496	5.906	10.827	1.299	5.118	9.055	37.5	58700
8452600	XUSAK4540	2	50	1.969	9.843	13.78	1.496	5.906	10.827	71.9	91700
8452700	XUSAK5045	2-1/4	56	2.205	9.843	13.78	1.772	7.087	13.386	106.1	110900